

**Reports To:** Production Manager

**FLSA Status:** Non-Exempt Hourly

**Summary:** Responsible for the overall setup and operation of brazing applications and piping of HVAC custom units. Adherence to ISO Standards and ship procedures.

**Duties and Responsibilities** include the following. Other duties may be assigned.

- Assembles assigned product parts in accordance with production guidelines.
- Regulates flow of gases for proper mixture.
- Cleans parts to remove contamination prior to brazing.
- Sets up and operates all phases of brazing applications using clamps, fixtures and torches working to specified tolerances.
- Sets up, joins or fabricates parts working with blueprints, sketches or verbal orders.
- Follows blueprints to meet product specifications and maintain tight tolerances.
- Assists in scheduling workload, and recommends tooling needs to save time.
- Moves material with appropriate equipment throughout the work area as needed.
- Assists management in recommending tooling needs.
- Completes standard job sheets for each job.
- Maintains tools, gauges and equipment in a clean, orderly and safe manner.
- Complies with company policies and procedures, paying special attention to safety regulations, including wearing personal protective clothing and equipment.
- Must be able to pass new hire and random drug testing.

Essential function

**Qualifications:**

Drug testing required for new hires and random testing for employees.

To perform this job successfully, an individual must be able to perform each essential duty satisfactorily. The requirements listed below are representative of the knowledge, skill, and/or ability required. Reasonable accommodations may be made to enable individuals with disabilities to perform the essential functions.

**Education/Experience:**

High school diploma or general education degree (GED); and one to two years related experience and/or training; or equivalent combination of education and experience.

**Language Ability:**

Ability to read and interpret documents such as safety rules, operating and maintenance instructions, and procedure manuals. Ability to write routine reports and correspondence. Ability to speak effectively before groups of customers or employees of organization.

**Math Ability:**

Ability to add, subtract, multiply, and divide in all units of measure, using whole numbers, common fractions, and decimals. Ability to compute rate, ratio, and percent and to draw and interpret bar graphs.

**Reasoning Ability:**

Ability to apply common sense understanding to carry out instructions furnished in written, oral, or diagram form. Ability to deal with problems involving several concrete variables in standardized situations.

**Certificates and Licenses:**

Freon certification

**Equipment:**

Fork lift

Hand tools

Gas flux torch system

**Computer Skills:**

Basic computer skills including file structure and navigation required. Must be able to utilize JoScan time clock software.

**Work Environment:**

The work environment characteristics described here are representative of those an employee encounters while performing the essential functions of this job. Reasonable accommodations may be made to enable individuals with disabilities to perform the essential functions.

While performing the duties of this job, the employee is frequently exposed to wet or humid conditions (non-weather); fumes or airborne particles; toxic or caustic chemicals and risk of electrical shock. The employee is occasionally exposed to work near moving mechanical parts; work in high, precarious places; outdoor weather conditions; extreme cold (non-weather) and extreme heat (non-weather).

The noise level in the work environment is usually loud.

**Physical Demands:**

The physical demands described here are representative of those that must be met by an employee to successfully perform the essential functions of this job. Reasonable accommodations may be made to enable individuals with disabilities to perform the essential functions.

The employee must frequently lift and/or move up to 50 pounds. While performing the duties of this job, the employee is regularly required to stand; walk; use hands; reach with hands and arms and talk or hear. The employee is frequently required to climb or balance and stoop, kneel, crouch, or crawl. The employee is occasionally required to sit and taste or smell.

HOW TO APPLY: Submit cover and resume by email, mail or fax:

Email: [patty@northernairtech.com](mailto:patty@northernairtech.com)

Address: 3605 Buffalo Rd, Rochester, NY 14624

Fax: 585-594-8888